



Base Cabinet

Assembly Guide

For one-drawer base cabinets · 20 steps · no glue needed



**Phillips
screwdriver**

or a drill on low speed

Doors pre-hung

drawer front comes
attached to its box front



Watch the video

scan or visit

youtu.be/JpbZxAEpDs4

Shown: B24 in Ice White Shaker. Every one-drawer base cabinet goes together the same way; only the size and number of doors change.

Get ready



You'll need

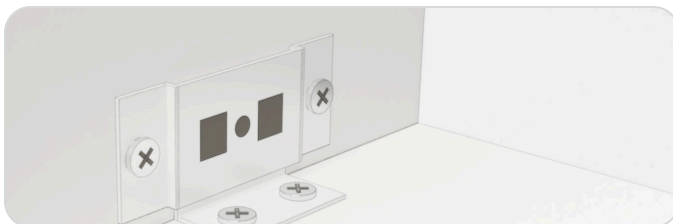
- Phillips screwdriver, or a drill/driver on a low speed
- A clean, flat work area

In the box

- Face frame with doors attached
- Side panels, back panel, bottom panel, toe kick, half-depth shelf
- Two I-beams and four wood corner braces
- Drawer box parts, drawer front (box front attached), two glides with rear brackets, two locking devices
- Hardware: locking screws, assembly screws, shelf clips, bumpers. Quantities vary by cabinet size.

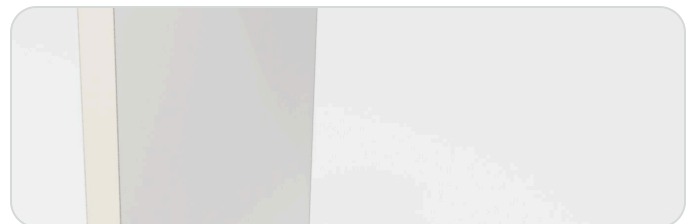
Check every panel first. Open all boxes and look over each panel before you start. Contact Cabinet Giant right away if anything is damaged or missing.

Protect the finish. Don't open the box with a sharp blade near the panels. Flatten a box and use it as a work pad.



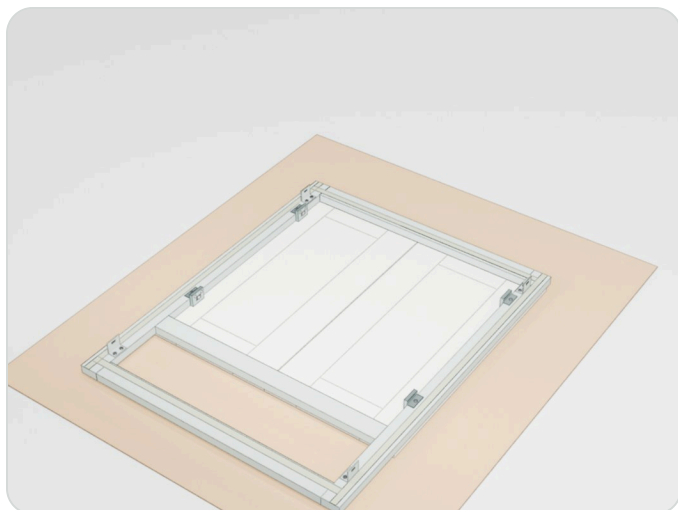
How the clips work

Every panel comes with its metal clips already attached. The connector tab slides under the receiving clip, then one locking screw through the center holds them together.



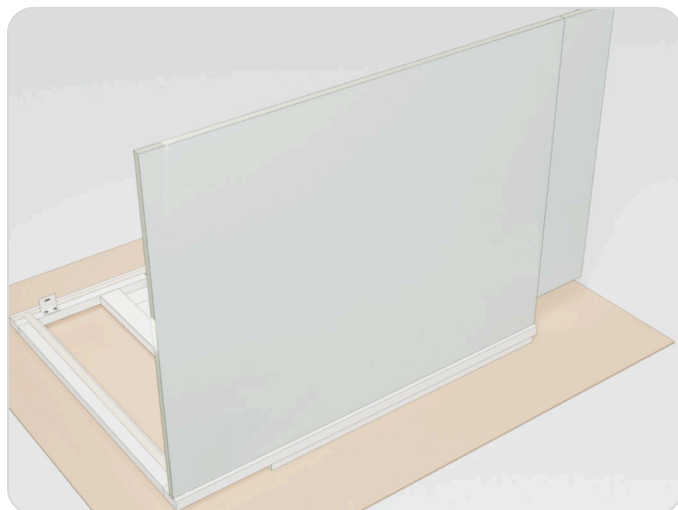
TIP Loosen or tap

Loosen the two screws on each receiving clip a half turn so the panels slide in easier, and tighten them again before the locking screw. Or tap the panel's edge down into the clips with a rubber mallet.



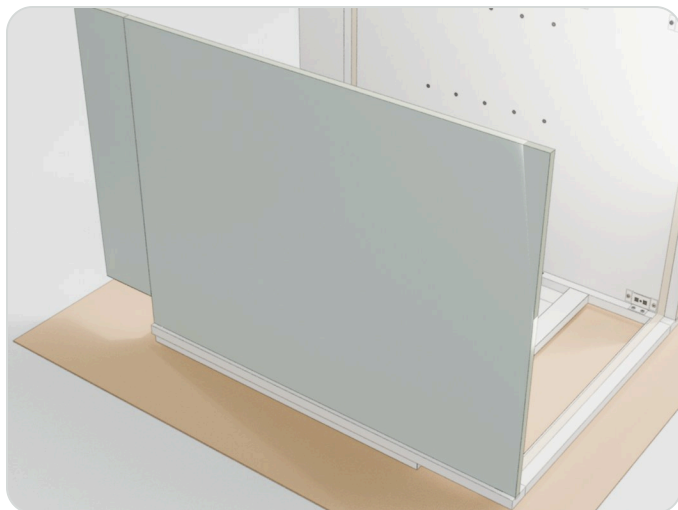
1 Lay the face frame down

Place the face frame face-down on the flattened box. The doors are already attached.



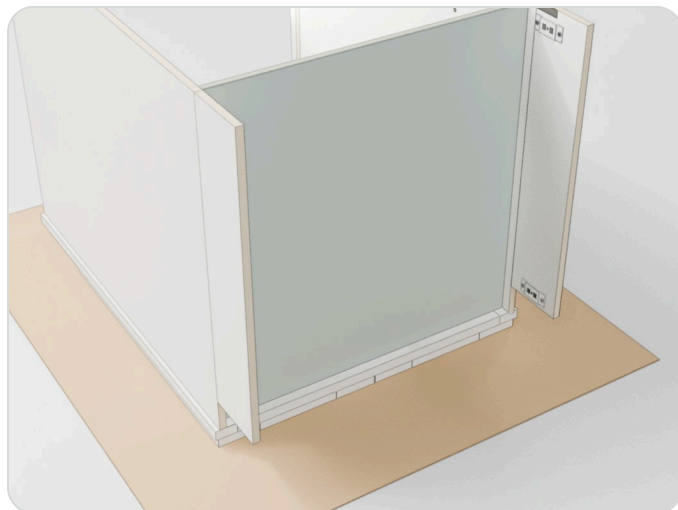
2 Attach the right side

Hold the panel straight up and lower it into the face-frame groove so the tabs slide under the clips.



3 Attach the left side

Repeat on the left side.



4 Add the bottom panel

Slide it down between the sides, into the grooves.



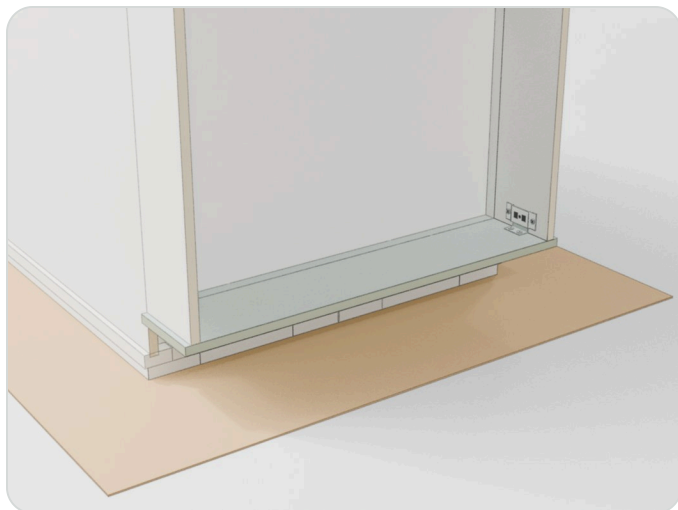
5 Add the back panel

Lower the back straight down onto the sides so its tabs slide under the clips.



6 Drive the inside locking screws

Snug any clip screws you loosened. Then drive a locking screw into the 8 clips inside the cabinet.



7 Add the toe kick

Slide the toe kick into the notches at the bottom of the sides so its tabs go under the clips.



8 Lock the bottom clips

Drive the 4 locking screws under the bottom panel: 2 in the toe kick and 2 at the back.



9 Stand the cabinet up

Carefully tilt the cabinet upright.



10 Add the I-beams

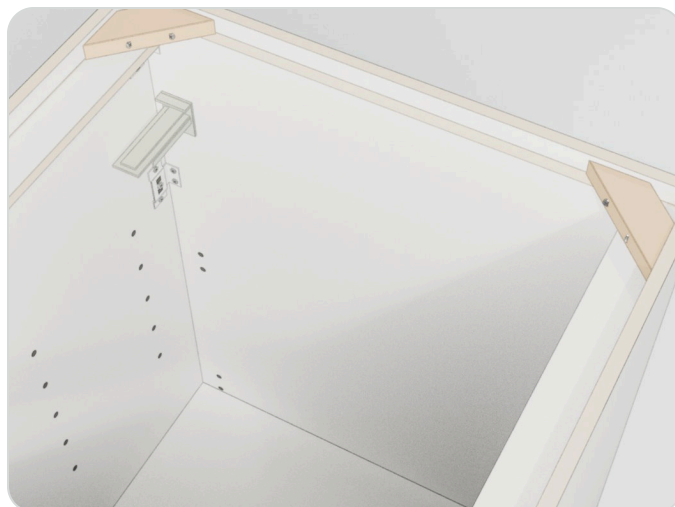
Set an I-beam into the groove at the top of each side panel.



11 Add the corner braces

Set a brace in each corner on the I-beams. Drive 2 screws through each brace, then 1 up through the I-beam.

TIP Do this before the drawer goes in, so you can reach the screws.



12 Add the rear glide brackets

Press each bracket into the pre-drilled holes in the back panel and screw it in place.



13 Install the glides

Hook each glide into its rear bracket, then screw the front to the inside edge of the face frame.



14 Attach the sides to the drawer front

The drawer front comes with the box front already attached. Tap the box sides onto it.



15 Add the bottom and back

Slide the bottom in from the back, tap on the back panel, then drive a screw through each side into the back.



16 Fasten the front, add locking devices

Flip the drawer over. Drive two screws up into the bottom edge of the box front, then screw a locking device under each front corner, with the release lever toward the middle.



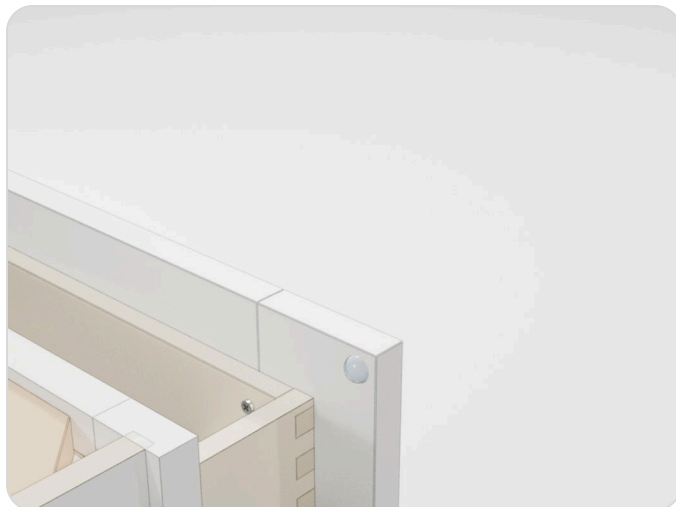
17 Install the drawer

Pull the glides out, set the drawer on them and push it in until it clicks.



18 Add the shelf

Push a shelf clip into each hole at the same height, then rest the shelf on the clips.



19 Add the bumpers

Stick a bumper at the top and bottom of each door, on the back of the opening edge, and one in each corner on the back of the drawer front.



i

Removing or adjusting the drawer

Release levers (under each front corner): pull the drawer out, squeeze both levers and lift the drawer off the glides.

Orange wheels: move the glide up and down to raise or lower the drawer front.



20 Adjust the doors

Use the side-to-side and up-down screws to even out the gaps. Don't loosen the center screw, it holds the door on.

Screw	What it does
Marked ↔	Moves the door side to side.
Marked ↕	Moves the door up and down.
Large center screw	Holds the hinge and door on the face frame. Don't loosen it, or the door can drop.
Grey switch	Turns soft-close on or off.

Make small turns and check the gaps after each one. Adjust both hinges on a door the same amount.



Assembly complete

Your base cabinet is assembled and ready to install.



Watch the video

Scan the code with your phone camera, or visit youtu.be/JpbZxAEpDs4

Care: wipe with a soft, damp cloth and dry right away. Don't use abrasive or citrus cleaners.

Questions or missing parts? CabinetGiant.com